



***Solving the Problems of Mass  
Vaccination with Needle-free  
Technology.***

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VP, Operations***

# Who is Felton?

## High Workload Jet Injection Drug Delivery System

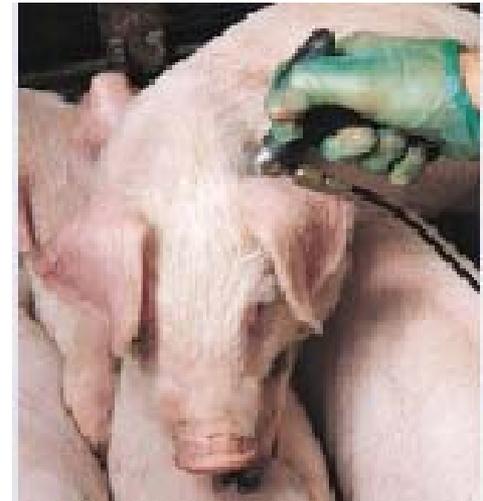
- Safe
- Fast
- Cost Effective
- Efficacious

### Human

- Mass Vaccinations
- Bio-terrorism
- Epidemics

### Animal

- Swine
- Beef Cattle
- Dairy Cattle



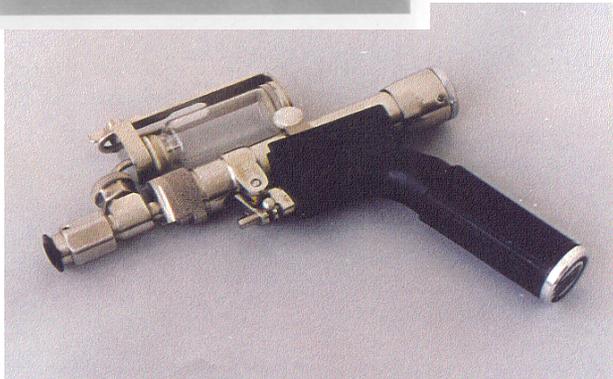
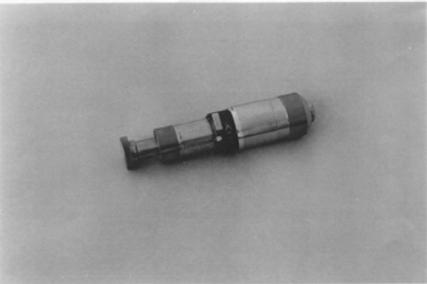
# Russian Injectors

*Rights Purchased for 17 Injectors*

Felton used the technology base and expertise from Russia to focus on two injectors:

- +Animal (Swine and Cattle)
- +Human (mass campaign)

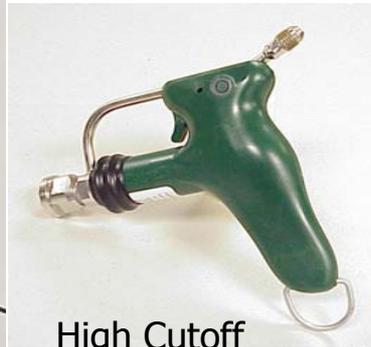
Over the past 2 years we have modified these designs to be more ergonomic and to improve manufacturability.



# Felton Injectors

## *Swine Devices*

*(> 20 million injections given in 2003)*

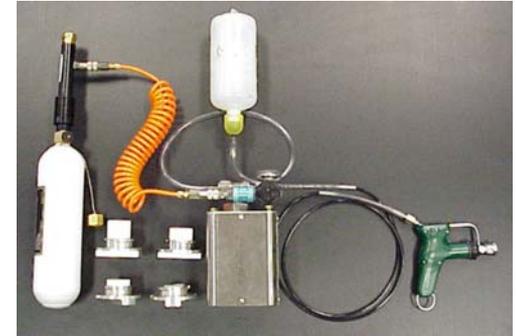


High Cutoff

Low Cutoff

### **Handpiece**

- + weight is less than 8 oz
- + 2 Safeties
- + Reverse Trigger
- + 2 Versions
  - High Pressure for Hogs
  - Low Pressure for Baby Pigs



### **Pulse 250**

- + Settable dose
  - 0.5ml to 2.5ml
- + Variable power
- + CO2 or air driven
- + Cycle time < 1.2 second

# Felton Injectors

*Cattle Devices*



## Dairy Backpack

- + 2 vaccines delivered
- + Nitrogen based



## Cattle Handpiece

- + Modified Nozzle design
- + Stronger Spring for better skin contact



## Feedlot Hanger

- + Air or CO2
- + Can be linked together on a single air line.

# Felton Injectors

## *Human Devices*



### ***Bi-3M***

This device had the first Protector cap and was used to give over 100 million injections in the Former Soviet Union. The FDA 510k clearance is on the Bi-3M.



### ***Bi-100***

This prototype was developed as a fixed dose system aimed at the WHO measles campaign. It is lighter and has automatic cap removal.



### ***Pistol Grip***

This device was used in the trial in Senegal.

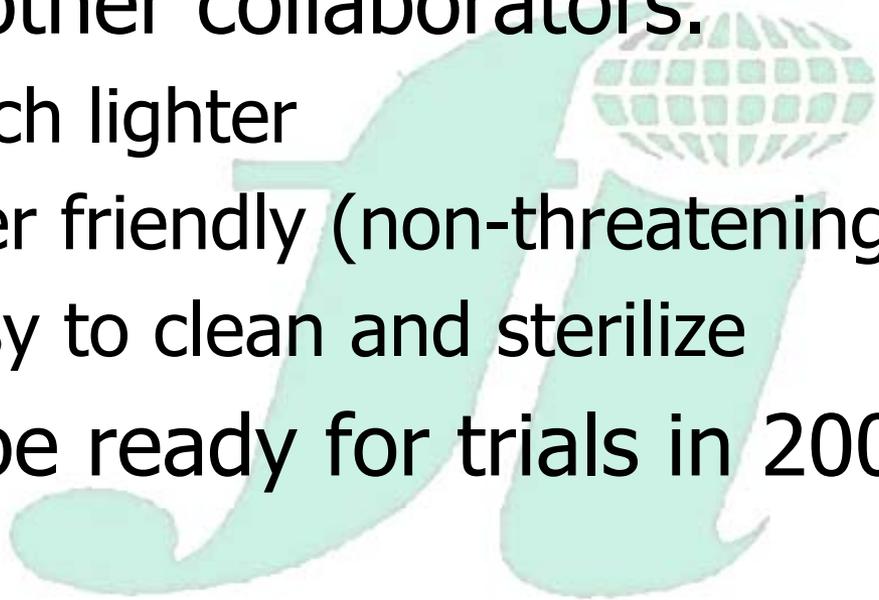
### ***Prototype Device***

This device was completed in April 2003. It is smaller, lighter, power adjustable, and will accept a wide range of vials.



# The New Human Injector

- Redesigned based on inputs from PATH and other collaborators.
  - Much lighter
  - User friendly (non-threatening) format
  - Easy to clean and sterilize
- Will be ready for trials in 2004.



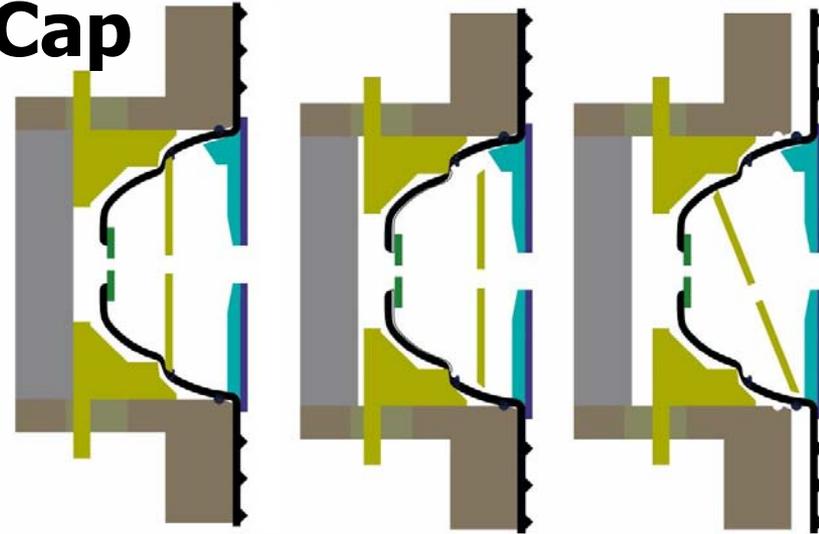
# Human Mass Campaign Injector

- Dose size is fixed at 0.5ml
- Target tissue is SQ in the deltoid or thigh region
- Adjustable force
- Self powered
- Protector cap is auto-disabled after use
- Next iteration will include an interlock to prevent injection without a cap in place

# Technology Key

## Protector Cap

- Single use protector is placed between the nozzle face and the skin
- Injection cannot take place without a protector cap in place.
- Injection takes place through a film
- The protector contains any “splash-back” from the injection.
- There are 4 “challenges” to any fluid reaching the nozzle, including the film.
- Cap is auto-disabled after use.
- Protector is inexpensive when compared to needle and syringe.
- Cap disposal is low energy and environmentally safe.
- The injector will be interlocked to prevent an injection without a cap in place.



# Felton Injectors

## *Protector Caps*



### ***Mark 4***

This cap was the latest iteration of The original Russian cap design. It was made of rubber and has a stainless steel insert. These caps were reusable.



### ***Mark 5***

This cap was used for safety testing on the 510k application. It provides 4 challenges to any contaminant, including a poly-ethylene film.



### ***Mark 6***

This cap will auto-disable on ejection. It can be manufactured inexpensively and is made completely of poly-ethylene for safe inexpensive disposal.

# Needle-free Mass Campaign Advantages

- Eliminate needle stick injuries for health workers.
- Eliminate the re-use of needles.
- Easier injection compared to needle & syringe.
- Reduce direct costs associated with mass campaigns.
  - Logistical costs
  - Injection costs
  - Disposal costs
- Reduce pain and stress for patients.

# Getting to the Market

- A safety trial is required.
  - Prove in the field what has been verified in the lab.  
***Pathogens are not transferred between patients using the protector cap device.***
  - Reverse the ban that currently exists against multi-dose injectors.
  - Trial issues include assay, protocol and sample size.
  - Felton, PATH and WHO are working toward a human trial scheduled for the summer of 2004.

# PATH Partnership

- PATH is focused on bringing needle-free technologies to the developing world.
  - Working with WHO to create a protocol and assay to prove the safety of the device.
  - Management of the safety trial
    - Preliminary trial to prove feasibility
    - Full trial to prove injector safety
  - Design input and product testing
    - Provide user feedback for the injection system.
    - Help with design decisions and test design implementation

# U.S. Army SBIR Status

- Phase I complete with excellent results.
  - Grant to study needle-free application of an enzyme to protect against poisonous gas.
- Phase I Option is complete.
  - Grant to develop a human needle-free specification for Army use.
- Phase II is started.
  - Grant to continue the animal trials and to develop a prototype IM injector for Army use.
  - Start date is December 15, 2003 and is expected to last 18 months.

